
Colours, Finishes, and Textiles

Modular Eco Pods Collection

ecolution
design

COLORS AND TEXTURES

From materials to colors, every element of our Eco Pods is customizable to match your aesthetic, acoustic, and sustainability goals. All interior and exterior panels are available in a wide range of eco-friendly finishes, including recycled felt, FSC-certified laminates, and various sustainable fabrics. Choose from a variety of fabric colors or felt made from recycled textiles, and combine them with natural oak laminates in shades ranging from deep black to soft whitewash. Even the upholstery of built-in sofas is removable and replaceable, ideal for long-term use.

Looking for a unique touch? We offer bespoke solutions and can even upcycle your old workwear or textiles into new acoustic felt, color-matched to your preference. Smart design meets circular craftsmanship and you decide how.



YOUR POD IN THE PERFECT COLOR

The exterior panels of our Pods are also fully customizable to match the colors and textures of any interior. Choose from a wide selection of fabrics in various colors and textures, or opt for laminated exterior panels. Upon request, lacquer colors for the door and window frames can be customized to one of eight trendy shades or any other RAL color.

As standard, we deliver our Pods in RAL 9005 (black) and RAL 9018 (white). Looking for a different look? Select from our carefully curated color palette, tailored to modern interiors and professional environments. Please note that additional charges and minimum order quantities apply for the coating process.

The skirting boards and door hinges are finished in jet black (and white) as standard, providing a subtle match with the black rubber window profiles, regardless of the color you choose. Whether you prefer a minimalist aesthetic or want to make a bold color statement, every shade in our core collection is selected to harmonize perfectly with your space.

Pricing information for custom coating colors is available upon request.



RAL 9005
standard



RAL 9016
standard



RAL 3012



RAL 5001



RAL 1000



RAL 7030



RAL 9002



RAL 9021



SLATS, SHELVES & TABLES

Our slats, shelves, and integrated tables are finished with matching laminated woodgrain colors, perfectly aligned with the outside panels to create visual unity throughout the space. Like the panels, these elements are also made from 100% recycled materials and are fully recyclable.



Pure Oak
woodgrain smooth
category 1



White
category 1



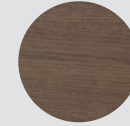
Black
category 1



Light Oak
woodgrain texture
category 2



Natural Oak
woodgrain texture
category 2



Copper Oak
woodgrain texture
category 2



Black Oak
woodgrain texture
category 2

LAMINATED OUTSIDE PANELS

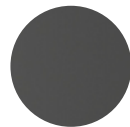
In addition to our upholstered panels, we offer laminated outside panels made from 100% recycled wood, available in a variety of oak finishes. These panels contribute to a cohesive and harmonious interior design and are fully recyclable, in line with our commitment to sustainability. For those seeking a more premium and natural appearance, laminated panels with real oak veneer are available upon request.



Pure Oak
woodgrain smooth
category 2



White
category 2



Black
category 2



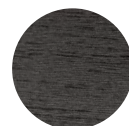
Light Oak
woodgrain texture
category 4



Natural Oak
woodgrain texture
category 4



Copper Oak
woodgrain texture
category 4

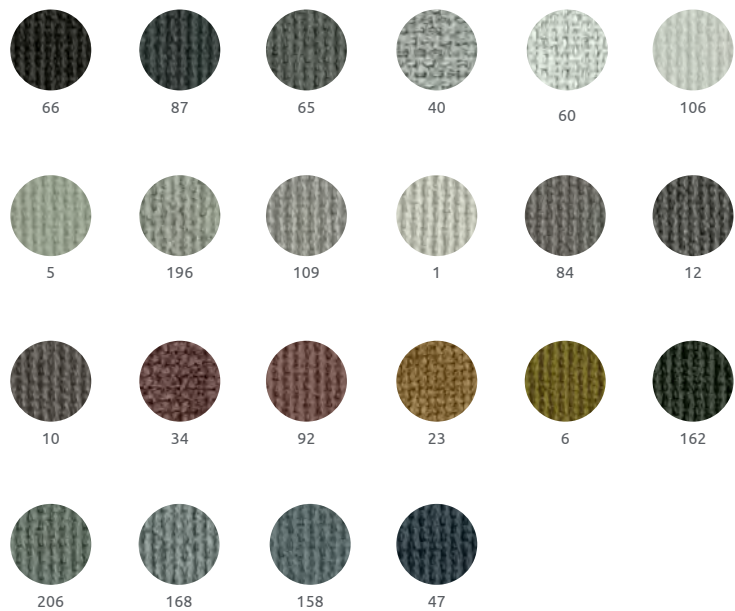


Black Oak
woodgrain texture
category 4



Fabric options





REBO price category 1

Woven on an air-jet loom with micro-chenille yarns, these yarns provide a voluminous, chunky, and pleasantly tactile feel. Rebo is piece dyed and suitable for all types of upholstery, including loose covers, tight-fit ed or buttoned.

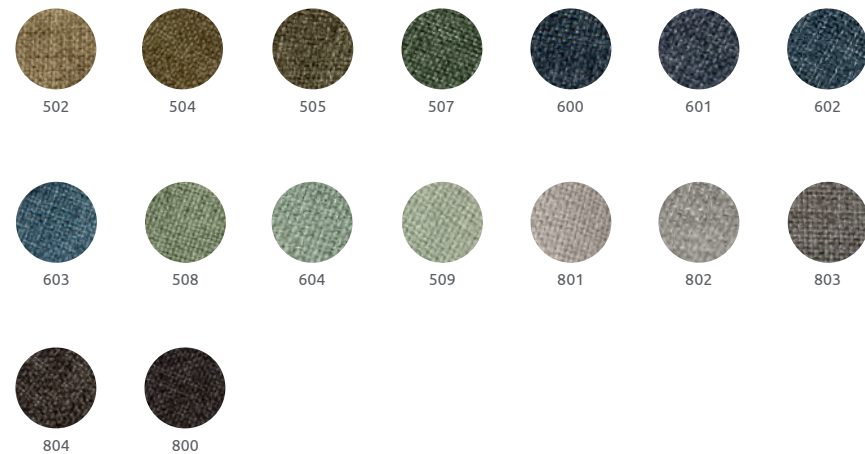
Abrasion resistance: 90.000 Martindale cycles

Weight: 590 g/m²

Flammability: BS 5852 part 1

Composition: 96% recycled PET, 4% NY





CHENILE price category 1

Chenile is a versatile, sustainable fabric made from 100% recycled polyester. This premium-quality material combines softness, style, and eco-friendly production, making it an excellent choice for a variety of interior applications. Available in an extensive palette of 40 colors, it effortlessly enhances a y design concept.

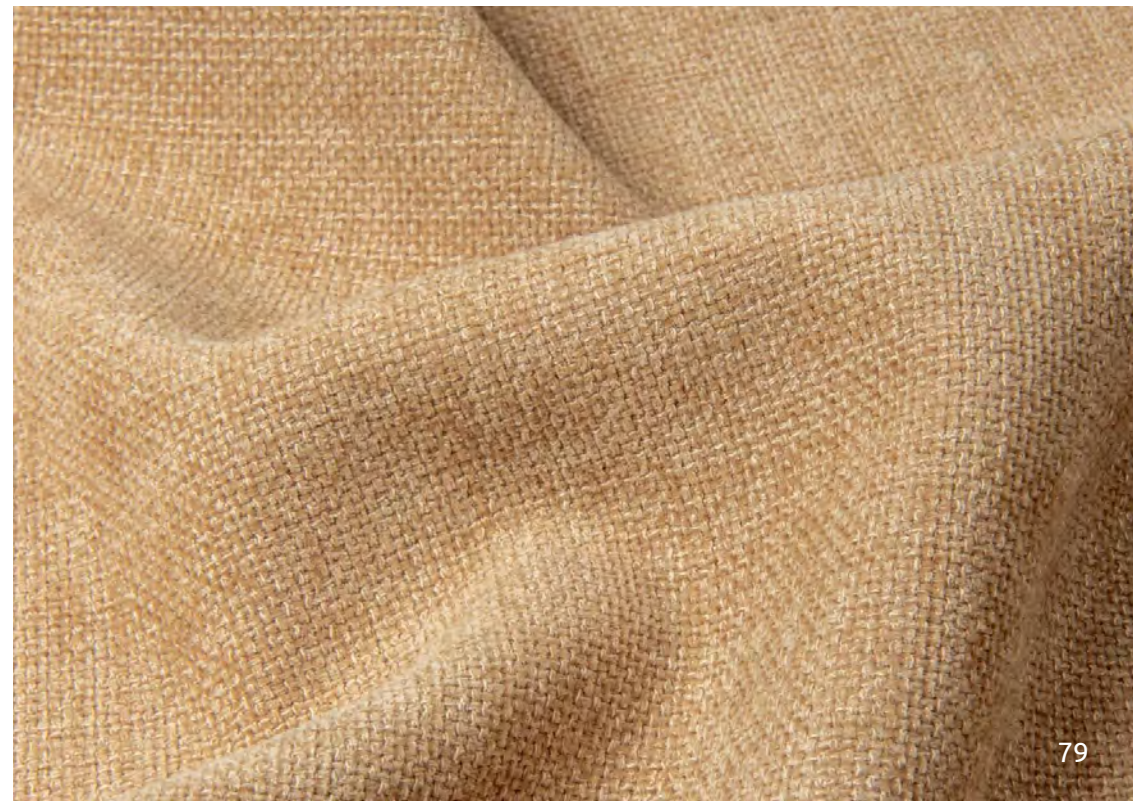
A flame-resistant fabric upgrade is available for an additional fee.

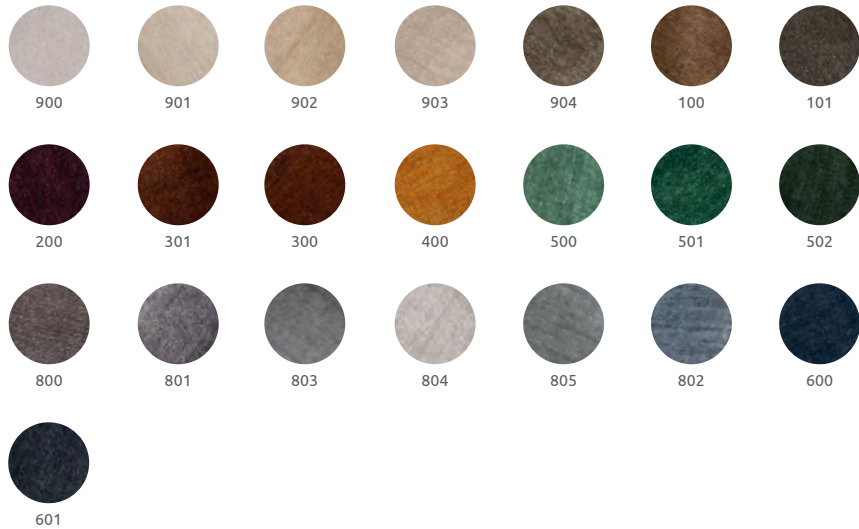
Abrasion resistance: 67.000 Martindale cycles

Weight: 537 g/m²

Flammability: EN 1020/1, BS 5852/0, Crib 5

Composition: 100% recycled PES





SILKY price category 1

Exclusively suitable for use on sofas and high seats.

Silky is a luxurious fabric range crafted with sustainability in mind, made from 100% recycled PET. This eco-friendly velvet combines softness and sophistication, making it an excellent choice for sofas and high seats.

A flame-resistant fabric upgrade is available for an additional fee.

Abrasion resistance: 100.000 Martindale cycles

Weight: 540 g/m²

Flammability: BS 5852 0,1 / EN 1021 1,2

Composition: 100% recycled PES





COSHA - price category 1

Sustainable, Easy to Maintain, and Vibrant

Exclusively suitable for use on the exterior panels of Pods.

Cosha is a high-quality, sustainable fabric that perfectly complements a dynamic lifestyle. Made from recycled fibers and fully recyclable, this fabric offers an eco-friendly choice without compromising on style or comfort. With an extensive color palette of over 50 shades, Cosha seamlessly fits in on any interior.

A flame-resistant fabric upgrade is available for an additional fee.

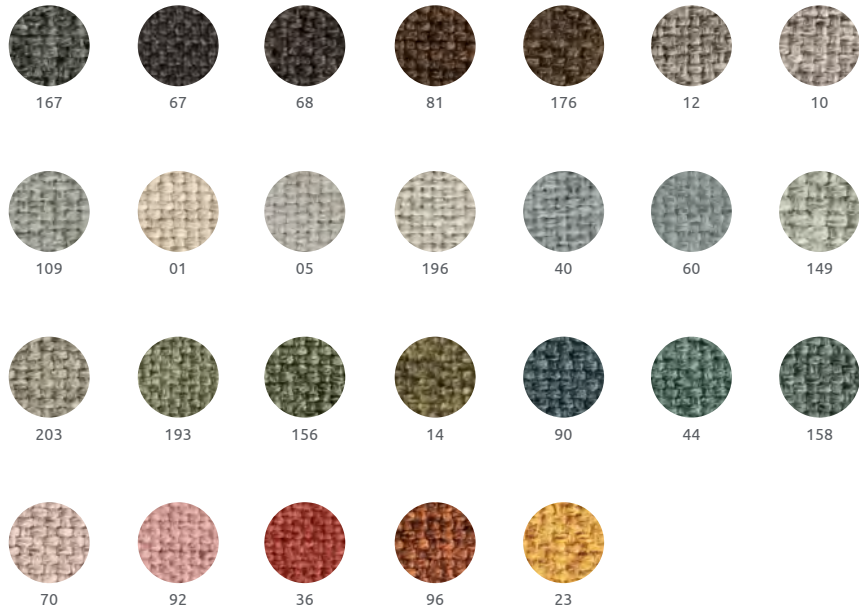
Abrasion resistance: 45.000 Martindale cycles

Weight: 390 g/m²

Flammability: EN 1020/1, BS 5852/0

Composition: 100% biodegradable olefin





SOTO price category 1

Woven on an air jet loom, piece dyed and 60% sustainable RPET make this textile unique in its kind. It is soft, durable and has a finely woven structure. Soto has a light melange and matt aspect and is made of plastic bottle waste.

Abrasion resistance: 100.000 Martindale cycles

Weight: 497 g/m²

Flammability: BS 5852 part 1

Composition: 60% recycled PET / 40% PES





CAMIRA REPLAY ZERO

price category 2

Inspired by sportswear, RePlay Zero fuses the flexibility of a trainer with the performance of an athlete. A knitted appearance in a woven fabric, together with two-tone micro colour detail, creates a futuristic look that is straight out of the sports arena, onto furniture. Future thinking, forward moving, environmentally intelligent and woven entirely from post-consumer recycled plastic bottles, RePlay Zero does not contain any added flame retardants and is certified to the EU Ecolabel, Oeko-Tex Standard 100 and Indoor Advantage Gold.

Abrasion resistance: $\geq 100,000$ Martindale cycles

Weight: 380g/m^2

Flammability: BS 5852 part 1, EN 1021-1/2, B1

Composition: 100% Post-Consumer Recycled Polyester



GABRIEL CURA price category 2

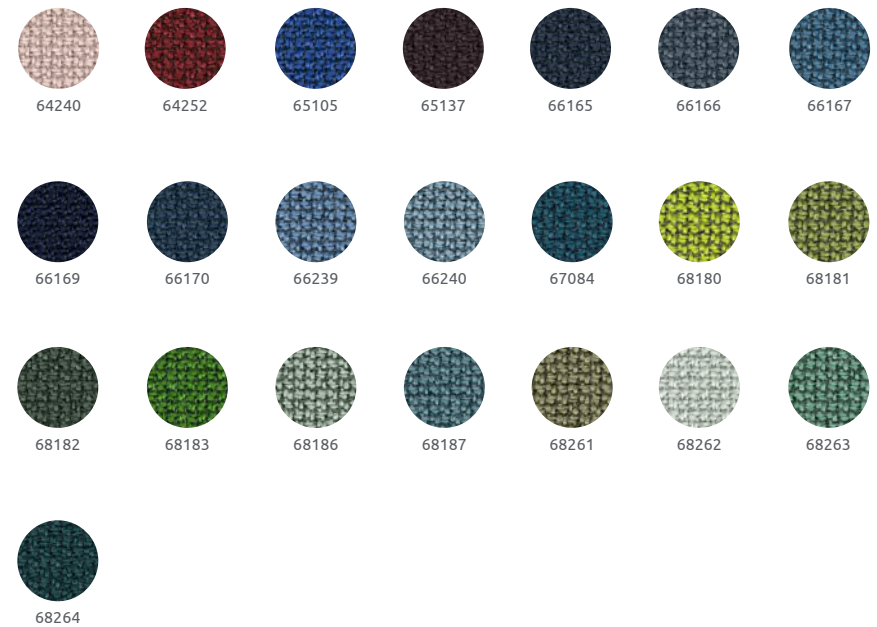
Cura is a multi-purpose, two-coloured melange upholstery fabric made from 100% post-consumer recycled polyester. It fuses modern performance with a warm, casual aesthetics and a soft, voluminous touch. The fabric's matt, slightly heathered and natural-looking texture imitates the aesthetics of natural fibres, adding feel-good fac or and a touch of classic luxury to any type of furniture.

Abrasion resistance: 100,000 Martindale cycles

Weight: 420 g/m²

Flammability: EN 1021-1/2, BS EN 1021-1/2, BS 5852 0/1

Composition: 100% Post-consumer recycled polyester



KVADRAT GUEST price category 2

Guest is a soft chenille upholstery textile crafted from 100% recycled polyester, with a warm melange expression. It combines outstanding comfort with strong performance and comes in a timeless scale of colors designed by Louise Sigvardt.

The delicate irregularity of Guest's melange surface derives from a construction that unites a dope-dyed yarn and a white chenille yarn. The lighter the colour of the dyed yarn, the more pronounced the melange effect .

Abrasion resistance: 100.000 Martindale cycles

Weight: 480 g/m²

Flammability: BS 5852, EN 1021-1, 2 crib 5

Composition: 100% recycled polyester



0110



0120



0140



0150



0190



0210



0250



0270



0360



0420



0560



0760



0780





KVADRAT AUTUMN price category 2

Autumn is an upholstery textile woven from 100% recycled polyester. It comes in a nuanced colour palette designed by Teruhiro Yanagihara, inspired by the transient nature of the 'ageing season'.

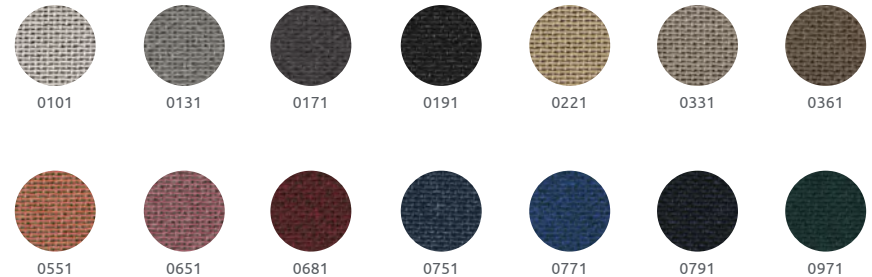
The textile is constructed with a recycled polyester yarn made from used plastic bottles and woven in a layered double-beam weave. This composition gives Autumn a soft, natural hand and allows it to be continuously recycled with no degradation in quality.

Abrasion resistance: 50.000 Martindale cycles

Weight: 590 g/m²

Flammability: BS 5852, EN 1021-1, 2crib 5

Composition: 100% recycled polyester



WOOLY price category 2

This post-consumer woolen upholstery fabric is suitable for all types of upholstery. The yarns of Wooly are made from post-consumer recycled woolen textiles and virgin polyamide.

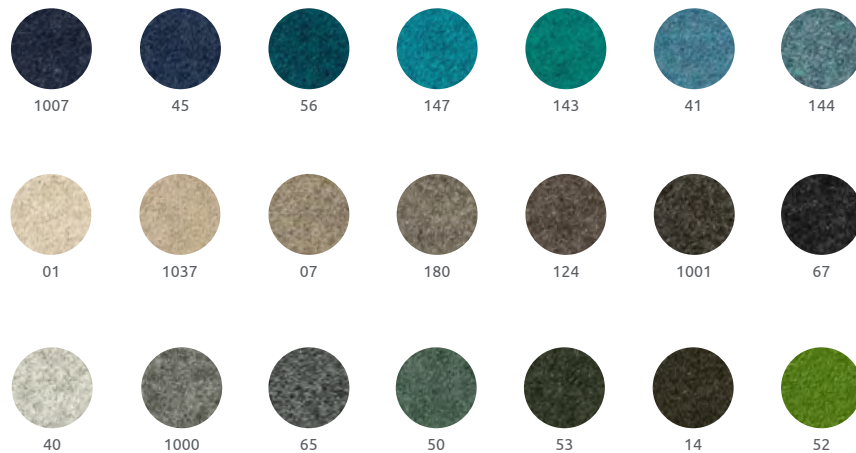
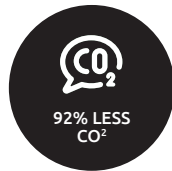
The recycled yarns are carded from regenerated woolen products. Carding is a specific way of processing yarns. Due to an environmental friendly production process, used woolen clothing, fabrics & knits get a second life.

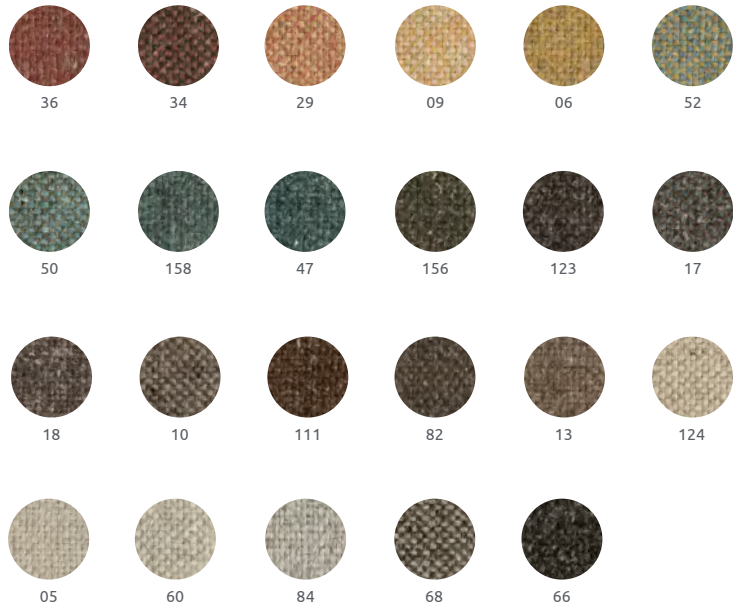
Abrasion resistance: 100.000 Martindale cycles

Weight: 600 g/m²

Flammability: EN 1021 1-2

Composition: 70% recycled Wool / 25% Recycled PA / 5% OF





ORGANI price category 2

Organi is a luxury woven and sustainable fabric made from post-consumer wool, virgin linen and recycled polyamide.

What makes this textile sustainable is the recycled post-consumer wool. The production process is environmentally friendly and gives a second life to used wool products.

Abrasion resistance: 100.000 Martindale cycles

Weight: 550 g/m²

Flammability: BS 5852-part 1 / EN 1021 1-2

Composition: 50% recycled Wool / 20% recycled PA / 30% LI



GABRIEL CHILI price category 2

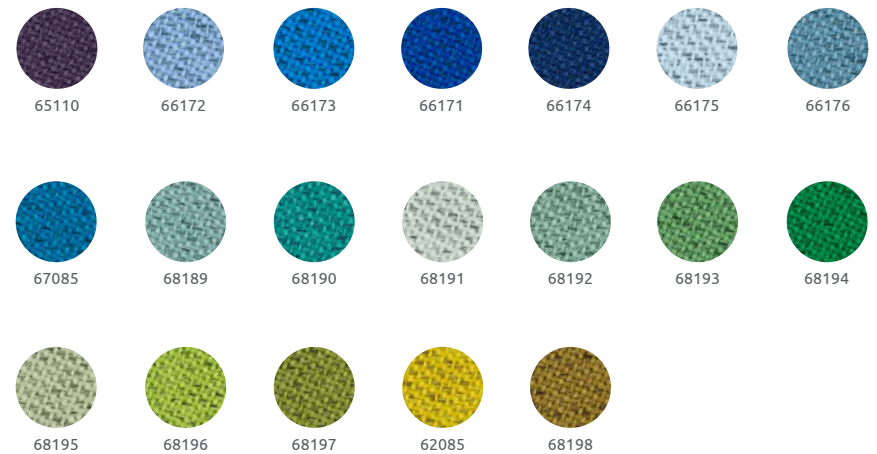
Made from 100% post-consumer recycled flame retardant polyester, Chili offers superior flame retardancy and is designed for use in environments, where fire safety is an absolute top priority. From hotels, to hospitals and schools, Chili meets even the most stringent flammability requirements

Abrasion resistance: 100,000 Martindale cycles

Weight: 420 g/m²

Flammability: EN 1021-1/2, BS EN 1021-1/2, BS 5852 0/1, B1, Crib 5

Composition: 100% recycled Polyester FR



ECO FELT price category 2

Exclusively suitable for use on the exterior panels of Pods.

Felt made of 100% recycled textile consists of several different materials such as cotton, wool, flax, polyester and nylon.

Abrasion resistance: the felt is not suitable for upholstery of seats

Weight: 450 g/m²

Flammability: the felt can be impregnated for an upcharge matching the EN 1101 1-2 standard

Composition: made from recycled textiles from different origin



BASALT



MIDNIGHT



MIST



DUNE



MOSS



14% LESS
ENERGY



98% LESS
WATER



89% LESS
CO2



98% WASTE
MATERIAL



PURE price category 3

Pure is exclusively suitable for use on sofas and high seats only. It is not intended for panel upholstery or other applications.

Pure is an innovative faux leather composed of 75% sustainable materials. By utilizing eco-friendly technologies for both the backing and surface layers, Pure offers an environmentally responsible choice without compromising on quality or aesthetics. Its bi-elastic property makes Pure easy to upholster, featuring a matte finish and a subtle, textured cross pattern that adds a distinctive appeal.

A flame-resistant fabric upgrade is available for an additional fee.

Abrasion resistance: 300.000 Martindale cycles

Weight: 640 g/m²

Flammability: DIN EN 1021-2, DIN EN 1021-1

Composition: 82% PVC, 18% recycled Polyester



CAMIRA X2 price category 3

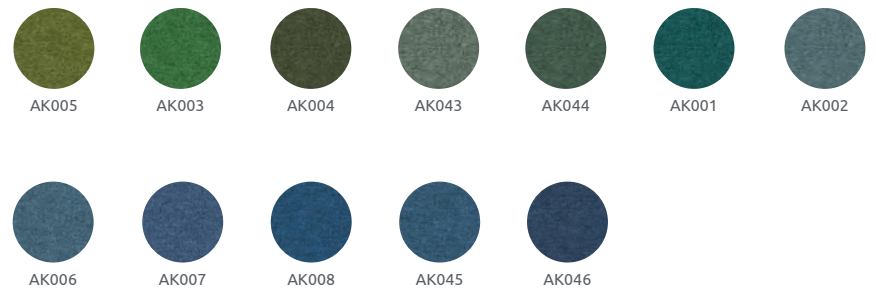
X2 is a Camira Circular fabric which pushes the boundaries in textile to textile recycling to address the global textile waste problem. The fabric includes 25% textile waste, including closed loop content from our own production, cutting waste from garment manufacturing, and end of life clothing. This is blended with 75% post-consumer recycled polyester from plastic bottles. So X2 is textile to textile, bottle to textile, waste to wonder.

Abrasion resistance: 100,000 Martindale cycles

Weight: 310 g/m²

Flammability: BS 5852 part 1, EN1021

Composition: 100% gerecycled polyseter





GABRIEL CYBER

price category 3

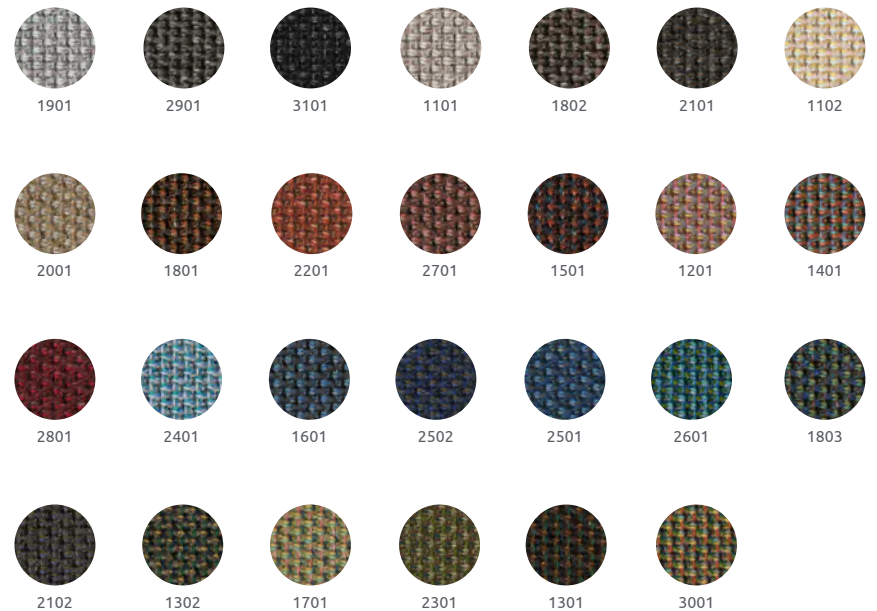
Cyber is a multi-coloured, 100% recycled post-consumer polyester fabric with a modern, dynamic expression and textural depth and dimension. The fabric's surprising colour combinations, soft suede-like tactility, matt finish, and natural fibre look set it apart and bring a warm, residential, and creative vibe to all types of collaborative and flexible workspaces.

Abrasion resistance: 120,000 Martindale cycles

Weight: 570 g/m²

Flammability: EN 1021-1/2

Composition: 100% post consumer recycled polyester





SUSTAINABLE PACKAGING

Every pod is transported in a wooden crate. This wooden crate can be flipped and returned to the factory in order to be used again for the next pod. The amount of recycled cardboard used is restricted to the minimum and can be returned to Ecolution as well. No foam or plastic is used for the packaging. All tape is based on recycled paper tape.

With our refundable crate system, you're not just paying for packaging, you're making a smart, eco-friendly choice. The crates are designed to be reused. They naturally wear over time, which is why a fee is included for the equipment, which is settled on the invoice. You pay for the transport costs, and we take care of the return logistics.

All packaging inside the crate is fully reusable, including cardboard. Anything that becomes damaged is either reused when possible or responsibly recycled. The result? Zero waste on your end, and a system that's better for the environment. Instead of paying the full price for new crates and dealing with disposal, you benefit from lower costs and sustainable practices.

GENERAL TERMS AND CONDITIONS

1. Definitions

In these General Terms and Conditions (hereinafter: the "Conditions"), the following terms shall have the following meanings:

- **"Supplier"**: Evolution Design B.V., Deventerstraat 17 A, 7311BH Apeldoorn, The Netherlands. Registered with the Dutch Chamber of Commerce (KvK) under number 77658310.
- **"Client"**: Any individual, firm, or company purchasing Goods from the Supplier.
- **"Goods"**: All products, materials, or items to be supplied by the Supplier under the Contract.
- **"Contract"**: Any agreement, order, order confirmation, or arrangement for the sale and purchase of Goods between the Supplier and the Client to which these Conditions apply.

2. Applicability

These Conditions shall apply to and form an integral part of all offers, quotations, order confirmations, and sales of Goods by the Supplier. Any terms or conditions proposed, referred to, or included by the Client whether in purchase orders, correspondence, or other documentation are hereby expressly rejected and shall not apply, unless and to the extent expressly accepted in writing by the Supplier.

3. Quotations

All quotations issued by the Supplier are provided for information purposes only and shall not constitute a binding offer. The Supplier reserves the right to amend or withdraw any quotation at any time prior to confirming acceptance of the Client's order in writing.

4. Prices

Unless expressly agreed otherwise in writing, all prices for the Goods shall be based on the Supplier's applicable price list in effect at the time of dispatch.

All prices are exclusive of VAT and any other applicable taxes, duties, or levies, which shall be charged additionally in accordance with applicable legislation. Prices are also exclusive of packaging, transport, insurance, and other ancillary costs unless otherwise agreed in writing.

The Supplier reserves the right to adjust its prices at any time prior to dispatch in response to changes in raw material costs, production expenses, currency fluctuations, or other market conditions beyond its reasonable control.

5. Payment Terms

a. Unless otherwise agreed in writing, the standard payment terms are as follows: 65% of the total order value is payable upon confirmation of the order, 25% upon delivery, and the remaining 10% within the agreed post-delivery period. All invoices must be paid in full, without any deduction, withholding, or set-off.

Late payments shall incur interest at a rate of 12.5% per annum, calculated on a daily basis from the due date until the date of actual payment, including any applicable post-judgment interest.

b. Any delay or failure by the Client to make timely payment shall not entitle the Client to withhold or suspend any payment due, nor shall it prejudice the Supplier's rights under the Contract.

c. In the event of partial or staged deliveries under a single Contract, any default in payment on the agreed due date shall entitle the Supplier, without prejudice to any other remedies, to suspend further deliveries and/or to terminate the Contract in whole or in part with immediate effect by written notice to the Client.

6. Delivery

a. Any delivery dates provided by the Supplier are indicative and non-binding. The Supplier shall not be liable for any delay in delivery, regardless of the cause. If delivery is not made within a reasonable time, the Supplier's liability shall be limited to the invoice value of the Goods not delivered.

b. If the Client refuses or fails to take delivery of the Goods as agreed, the Supplier shall be entitled to:

- Invoice the Client for the undelivered Goods as if delivery had occurred;
 - Store the Goods at the Client's risk and expense; and
 - Recover from the Client all associated costs, including but not limited to storage, insurance, and additional transport charges.
- c. Risk of loss or damage to the Goods shall pass to the Client upon transfer to the carrier (where delivery is not made by the Supplier or its designated carrier), or upon notification that the Goods are available for collection in the case of ex works delivery.

d. Where the Goods are delivered by the Supplier or its appointed carrier, risk shall pass to the Client upon physical delivery at the agreed location. Any claims for loss or damage during transport must be submitted to the Supplier in writing within 28 days of the scheduled delivery date. Failure to do so shall be deemed acceptance of the Goods in good condition.

7. Retention of Title

a. Title to all Goods remains with the Supplier until full payment is received. This extended retention of title applies to all previously delivered Goods still in the Client's possession, regardless of prior payment.

b. Until full payment, the Client holds the Goods as bailee and must store them separately and clearly marked as property of the Supplier. If the Goods are resold, the Client must hold proceeds in trust for the Supplier and assign all related claims.

c. The Supplier reserves the right to reclaim unpaid Goods. The Client hereby grants the Supplier irrevocable access to its premises to repossess Goods, even after Contract termination.

8. Variations

Minor deviations or tolerances in quality, dimensions, colour, surface finish, hardness, transparency, or other non-essential characteristics of the Goods shall not constitute a defect and shall not entitle the Client to reject the Goods, claim damages, or withhold payment, provided such variations are within industry-accepted standards or manufacturing tolerances.

9. Packaging

Special or non-standard packaging will be invoiced separately. Returnable packaging materials will be credited excluding maintenance fee upon their return in good condition. Unless otherwise agreed in writing, all return shipping costs shall be borne by the Client. Packaging may be returned at no charge if collected by the Supplier's designated logistics provider during a subsequent delivery.

10. Intellectual Property and Third-Party Rights

a. The Client shall fully indemnify and hold harmless the Supplier against any and all claims, liabilities, damages, costs, and expenses arising out of or related to any actual or alleged infringement of intellectual property rights resulting from the Supplier's use of specifications, designs, or other instructions provided by the Client.

b. In cases where the Goods are, or may be, subject to intellectual or industrial property rights held by third parties, the Supplier shall transfer to the Client only those rights it is legally entitled to transfer. No warranty is given with respect to the existence, validity, or enforceability of any third-party rights.

11. Warranty and Limitation of Warranty

a. The Supplier warrants that all Goods delivered are free from material defects in workmanship and materials under normal use and conditions for a period of two (2) years from the date of delivery, unless expressly agreed otherwise in writing.

b. The Client is responsible for ensuring that the Goods are suitable for their intended application. All product information, technical specifications, and recommendations provided by the Supplier are based on reliable testing and experience but are intended for general guidance only and do not constitute a guarantee of specific performance or suitability.

c. This warranty does not cover defects resulting from improper installation, misuse, alterations, normal wear and tear, or failure to comply with installation or operating instructions.

d. Any claim under this warranty must be submitted to the Supplier in writing within fourteen (14) days of discovery of the defect and within the warranty period. The Client shall provide sufficient evidence and, if required, return the defective Goods to the Supplier for inspection.

e. If the Goods are found to be defective within the warranty period, the Supplier shall, at its sole discretion, repair or replace the defective Goods, or issue a credit note not exceeding the original purchase price. These remedies shall be the sole and exclusive remedies available under the warranty.

f. No representative, agent, or distributor is authorised to modify or extend this warranty unless confirmed in writing by the Supplier.

12. Liability

a. The Supplier shall not be liable for any claim unless the Client has notified the Supplier in writing of the alleged issue within the timeframes specified below:

- (i) Shortage in quantity: within 28 days of receipt of the Goods;
 - (ii) Damage or loss during transit (where delivery is arranged by the Supplier): within 28 days of the scheduled delivery date;
 - (iii) Visible defects: within 28 days of receipt of the Goods;
 - (iv) Hidden defects: within a reasonable period after discovery, but no later than the end of the applicable warranty period.
- b. The Supplier shall have the right to inspect any allegedly defective Goods and, at its sole discretion, may choose to:
- Repair the Goods;
 - Replace the Goods; or
 - Issue a credit note for an amount not exceeding the original net invoice value of the affected Goods.

As a condition to any such remedy, the Supplier may require the return of the Goods within 28 days of the Client's notice of claim.

c. The Supplier shall not be liable for:

- Defects caused by improper handling, storage, use, or installation by the Client or third parties;
- Any modification or alteration to the Goods not authorised by the Supplier;
- Any indirect, incidental, or consequential damages, including but not limited to loss of profit, loss of revenue, loss of business, or reputational damage.

d. In any event, the Supplier's total aggregate liability under or in connection with the Contract, whether in contract, tort (including negligence), or otherwise, shall not exceed the net purchase price paid by the Client for the specific Goods giving rise to the claim.

e. All warranties, conditions, or terms implied by statute or common law are excluded to the maximum extent permitted by applicable law.

13. Force Majeure

a. The Supplier shall not be liable for any failure or delay in performing its obligations under the Contract to the extent such failure or delay is caused by circumstances beyond its reasonable control ("Force Majeure Event").

b. A Force Majeure Event shall include, but is not limited to:

- Acts of God (including natural disasters, floods, earthquakes, storms, and lightning);
- War, armed conflict, invasion, hostilities (whether war is declared or not);
- Terrorist acts or threats, civil unrest, riots, or public disorder;
- Strikes, lockouts, industrial actions, or labour disputes (whether involving employees of the Supplier or any third party);
- Epidemics, pandemics, or government-imposed restrictions or quarantines;
- Fire, explosion, or accidents;
- Breakdown or failure of plant, machinery, equipment, or transport;
- Inability to obtain raw materials, power, fuel, transport, or other essential supplies;
- Acts, regulations, restrictions, or intervention by governmental or public authorities.

c. In the event of a Force Majeure Event, the Supplier shall promptly notify the Client in writing and shall be entitled to suspend performance of its obligations for the duration of the Force Majeure Event. The Supplier shall use reasonable efforts to mitigate the effects of the delay.

GENERAL TERMS AND CONDITIONS

14. Termination

The Supplier reserves the right to terminate the Contract with immediate effect, without liability, by written notice to the Client, if:

- The Client is declared bankrupt, is granted suspension of payments, becomes insolvent, or is placed into liquidation;
- A receiver, administrator, or similar officer is appointed over any part of the Client's assets or undertaking;
- The Client enters into any arrangement or composition with its creditors, or takes any similar step as a result of financial distress;
- The Client commits a material breach of any provision of the Contract and fails to remedy such breach within a reasonable period after written notice.

In such events, the Supplier shall be entitled to suspend any pending deliveries and to claim full compensation for any damages or losses incurred as a result of the termination, including but not limited to loss of profit, storage costs, and restocking fees.

15. Waiver

The failure or delay by the Supplier to enforce any provision of the Contract or to exercise any right or remedy shall not be construed as a waiver of that right or remedy, nor shall it affect the Supplier's ability to enforce such provision, right, or remedy at any later time.

16. Notices

All notices or communications under the Contract shall be made in writing and delivered by prepaid first-class post (or airmail for international correspondence), by courier, or by electronic means (including email), to the recipient's registered office or principal place of business, or to such other address as has been formally notified in writing. Notices shall be deemed received:

- In the case of delivery by hand or courier, on the date of delivery;
- In the case of posting, two (2) business days after dispatch (or five (5) business days for international mail);
- In the case of email, on the date of transmission, provided no delivery failure notice is received.

17. Headings

The headings used in these Conditions are for reference purposes only and shall not influence or affect the interpretation or construction of the provisions contained herein.

18. Governing Law and Jurisdiction

These Conditions and the Contract shall be governed by and construed in accordance with the laws of the Netherlands. Any disputes arising out of or in connection with the Contract shall be exclusively submitted to the competent courts of Utrecht, the Netherlands.



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